



**BUOYANCY®**  
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## Penetration Grade Bitumen 20/30

Penetration grade Bitumen 20/30 delivered by BUOYANCY® is produced in compliance to EN 12591 Standards. Bitumen 20/30 is commonly used for the production of asphalt pavements with superior properties and for construction and maintenance of roads. It is also commonly used to manufacture asphalt mixes, bitumen emulsion, cut-back bitumen, and modified bitumen. Bitumen 20/30 has the highest boiling point, heaviest and most polar fraction from the vacuum distillation of crude oil. This grade of bitumen has very strong viscosity and plasticity compare to other grades which make it a great product in road paving sector for the realization of asphalt mixtures for roadways, runways, pavement, track race and landing platform.

All Grades Bitumen Exported by BUOYANCY® are of petroleum grade, produced from fractional distillation of crude oil and vacuum residue (short residue) feedstock. The penetration grade bitumen has a thermoplastic property which causes the material to soften at high temperatures and to harden at lower temperatures. This unique temperature-viscosity relationship is important when determining the performance parameters such as the rheology, adhesion, durability and application temperatures of bitumen.

Properties	Unit	Results	Test Methods
Penetration @ 25 °C, 100gm, 5sec	0.1MM	20-30	EN 1426
Softening Point, Ring & Ball	°C	55-63	EN 1427
Flash point (Cleveland Open)	°C	250 Min	EN 22592
Specific Gravity 25/25 ° C	-	1.00-1.10	EN ISO 3838
Penetration Index	-	-0.5 to +1.7	EN 12591 Annexure A
Solubility in CS2	% wt	99.5	EN 12592
Dynamic viscosity @ 60° C	mm <sup>2</sup> /s	440 Min	EN 12596/EN13702
Kinematic Viscosity @ 135°C	mm <sup>2</sup> /s	530 Min	EN 12596/EN13702
<b>Resistance to hardening RTFOT</b>			
Increase in softening Point	°C	≤8	EN 1427
Retained Penetration@25°C, Min	%	≥55	EN 1426
Softening point after hardening, Min	°C	57	EN12607-1
Change in Mass, Max	% wt	0.5	EN 12607-1

**Packing available:** 150 ± 3 Kg, 180 Kg ± 3, 200 Kg ± 3Kg Net weight Steel drums and/or 300 Kg, 1000 Kg Poly/Jumbo bags

**Storage and Handling Recommendations:** Store in unopened containers. Storage temperature limits 1°C - 50°C, for normal operations, such as blending and transferring liquid bitumen, temperatures Of 10°C - 40°C above the Minimum pumping temperature are recommended.

**Accredited:** ISO9001:2015 | ISO 14001:2015 | ISO45001:2018

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