



**BUOYANCY**  
IMPEX PVT. LTD.

- 📍 "C" Tower, 10th Floor, Hampton Park, Vesu, Surat 395007 Gujarat, India
- ☎ +91 99250 53193  
+91 99250 53069
- ✉ info@buoyancyimpex.com  
buoyancyinc@gmail.com

## Penetration Grade Bitumen 200/300

Penetration grade Bitumen 200/300 delivered by BUOYANCY® is produced in compliance to AASTHO M20-70 and ASTM D946/D946M Standards. Bitumen 200/300 is commonly used for the production of asphalt pavements with superior properties and for construction and maintenance of roads. It is also commonly used to manufacture asphalt mixes, bitumen emulsion, cut-back bitumen, and modified bitumen.

All Penetration Grades Bitumen Exported by BUOYANCY® are of petroleum grade, produced from fractional distillation of crude oil and vacuum residue (short residue) feedstock. The penetration grade bitumen has a thermoplastic property which causes the material to soften at high temperatures and to harden at lower temperatures. This unique temperature-viscosity relationship is important when determining the performance parameters such as the rheology, adhesion, durability and application temperatures of bitumen. Equivalent to BS EN 12591 and BS EN 13924 standards

Properties	Units	Results	Test Methods
Specific Gravity @25°C	-	0.99-1.04	ASTM D-70
Penetration @25°C, 100gm, 5sec	0.1MM	200-300	ASTMD-5
Softening Point, Ring & Ball	°C	30-40	ASTM D-36
Ductility of residue @25°C after TFOT	CM	100	ASTMD-113
Loss on Heating, Max	%WT	1.0 Max	ASTMD-6
Kinematic viscosity at 60°C	Cst	200±50	ASTMD-2171
Kinematic viscosity at 135°C	Cst	80 Min	ASTMD-2170
Flash Point	°C	177 min	ASTMD-92
Solubility in Trichloroethylene	%WT	99.9	ASTMD 2042
Drop in Penetration after heating	%	37 Min	ASTMD-5
Retained Penetration after (TFOT)	%	40 Min	ASTMD-5
<b>Spot Test</b>			
Standard Naptha Solvent	%	Negative	AASHTO T102
Naptha –Xylene Solvent	%	Negative	AASHTO T102
Spot Test	--	Negative	AASHTO T102

**Packing available:** 150 ± 3 Kg, 180 Kg ± 3Kg, 200 Kg ±3Kg Net weight Steel drums and/or 300 Kg, 1000 Kg Polybags / Jumbo bags

**Storage and Handling Recommendations:** Store in unopened containers. Storage temperature limits 1°C - 50°C. For normal operations, such as blending and transferring liquid bitumen, temperatures of 10°C - 40°C above the Minimum pumping temperatures are recommended.

### Recommended Application Temperatures:

Storing: 120°C - 150°C, Mixing: 135°C - 155°C, Compacting: 125°C - 145°C

**Accredited:** ISO9001:2015 | ISO 14001:2015 | ISO45001:2018