



**BUOYANCY®**  
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## Penetration Grade – Bitumen 250/330

Paving grade Bitumen 250/330 delivered by BUOYANCY® is produced in compliance to EN 12591 Standards. Bitumen 250/330 is used for the production of asphalt pavements with superior properties and for construction and maintenance of roads. It is also commonly used to manufacture asphalt mixes, bitumen emulsion, cut-back bitumen, and modified bitumen. This grade of bitumen is used for road paving sector for the realization of asphalt mixtures for roadways, runways, pavement, track race and landing platform.

All Grades Bitumen Exported by BUOYANCY® are of petroleum grade, produced from fractional distillation of crude oil and vacuum residue (short residue) feedstock. The penetration grade bitumen has a thermoplastic property which causes the material to soften at high temperatures and to harden at lower temperatures. This unique temperature-viscosity relationship is important when determining the performance parameters such as the rheology, adhesion, durability and application temperatures of bitumen.

Properties	Unit	Results	Test Methods
Penetration @ 25 °C, 100gm, 5sec	0.1MM	250-330	EN 1426
Softening Point, Ring & Ball	°C	30-48	EN 1427
Flash point ( Cleveland Open)	°C	220 Min	EN 22592
Specific Gravity 25/25 ° C	-	1.00 -1.07	EN ISO 3838
Penetration Index	-	-0.5 to +1.7	EN 12591 Annexure A
Solubility in CS2	% wt	99.0	EN 12592
Dynamic viscosity @ 60°C	mm <sup>2</sup> /s	18	EN 12596/EN13702
Dynamic Viscosity @ 135°C	mm <sup>2</sup> /s	100	EN 12596/EN13702
<b>Resistance to hardening RTFOT at 163°C</b>			
Softening point after hardening	°C	32	EN 1427
Retained Penetration@25°C, Min	%	35	EN 1426
Change in Mass, Max	% wt	1	EN 12607-1

**Packing available:** 150 ± 3 Kg, 180 Kg ± 3Kg, 200 Kg ±3Kg Net weight Steel drums and/or 300 Kg, 1000 Kg Polybags / Jumbo bags

**Storage and Handling Recommendations:** Store in unopened containers. Storage temperature limits 1°C - 50°C. For normal operations, such as blending and transferring liquid bitumen, temperatures of 10°C - 40°C above the minimum pumping temperature are recommended.

### Approximate temperatures:

Storage 160-170°C,

Mixing 160-180°C, Compaction 150-170°C

**Accredited:** ISO9001:2015 | ISO 14001:2015 | ISO45001:2018